GMR Kamalanga Energy Limited

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Plant Office: AT/PO: Kamalanga, PS: Kantabania, VIA: Meramudali, DIST: Dhenkanal - 759 121, Odisha CIN U40101KA2007PLC044809 T +91 6762 663564 W www.gmrgroup.in

Ref: GKEL/MOEF/2019-20/6778

Date: 25. 11.2019

To

The Director
Eastern Regional Office
Ministry of Environment, Forests & Climate Change, Govt. of India
A/3, Chandrasekharpur, Bhubaneswar, Odisha - 751023

Sub:

Submission of 16th Half Yearly EC Compliance Status Report Expansion by additional of

1x350 MW, TPP (Phase-II) at Village Kamalanga, Dhenkanal District, Odisha.

Ref:

Env. Clearance vides your letter No. J_13012/73/2011-IA.II(T) dtd. 5th Dec' 2011.

Dear Sir,

With reference to the subject referred above, we are pleased to submit the 16th Half Yearly EC Compliance Status Report of our 1 x 350 MW Thermal Power Plant (Phase-II) at village Kamalanga, Dhenkanal District, Odisha, for your kind perusal please.

Kindly acknowledge receipt of the same.

Thanking You,

Yours Sincerely,

for GMR Kamalanga Energy Limited

Ramesh R Pai

Chief Operating Officer

Encl. - As above

Copy for kind information to:

- 1) Director, MoEF&CC, GOI, New Delhi
- 2) Regional Director, CPCB Zonal Office, Kolkata
- 3) Member Secretary, SPCB Odisha, Bhubaneswar
- 4) Regional Officer, SPCB Odisha, Hakimpada, Angul

GMR Kamalanga Energy Limited, Dhenkanal, Odisha

Environmental clearances of Phase - II (1x350MW)

Dated: 25th Nov 2019

(Vide Letter No. J 13012/73/2011-IA.II(T) dtd. 5th Dec 2011]

SI	A. SPECIFIC CONDITIONS			
1		Compliance Status		
-	shall be formulated and submitted to the Regional Office of the "Ministry within six months"	(Period Apr' 19 to Sept' 19) Vision document Submitted		
2	Scheme for implementation for harnessing solar pow within the premises of the plant particularly at available roof tops shall be formulated and status of implementation shall be submitted to the Regional Office of the Ministry from time to time			
3	In case source of fuel supply is to be changed at a later stag (now proposed to use imported coal from Indonesia) the project proponent shall intimate the Ministry well in advance along with necessary requisite documents for it concurrence for allowing the change. In such a case the necessity for re-conducting public hearing may be decided by the Ministry in consultation with the Expert Appraisal	e a applicable		
	Provision for installation of FGD shall be provided for future use.	Space provided for FGD.		
	Coal transportation to plant site shall be undertaken by rail and no road transportation shall be permitted.	Complied. Rail transportation facility is developed.		
	A detailed study on chemical composition particularly heavy metal and radioactive contents shall be carried out through a reputed institute and the report shall be submitted to Regional Office of the Ministry. Only after ascertaining its radioactive level shall fly ash be utilized for brick manufacturing or supplied to brick manufacturers.	Complied.		
(The project proponent shall carry out a long term R&D on Boiler efficiency vis-a-vis large variation on ash content of coal and submit its findings to the Ministry at a later stage.	Will be complied		
n N b	A stack of 275m height with flue gas velocity not less than 22 m/s shall be installed and provided with continuous online monitoring equipment for SOx, NOx and PM2.5 & PM10. Mercury emissions from stack may also monitored on periodic pasis.	Will be complied		
50	0 mg/Nm ³	The same has been included in the EPC contractor specification and will be		
ar	nd water spray system in dusty areas such as in coal handling	complied. The same has been included in the EPC contractor specification and will be complied.		







393					
11	Utilisation of 100% Fly Ash generated shall be made from 4th year of operation. Status of implementation shall be reported to the Regional Office of the Ministry from time to time. Fly ash in the mine void should be used only after carrying the study regarding the impact on ground water and after permission of the DGMS. It should not be used for agriculture purpose.				
12	Fly ash shall be collected in dry form and storage facility (silos) shall be provided. Unutilized fly ash shall be disposed off in the ash pond in the form of slurry form. Mercury and other heavy metals (As, Hg, Cr, Pb etc.) will be monitored in the bottom ash, as also in the effluents emanating from the existing ash pond. No ash shall be disposed off in low lying area.	contractor specification and will be complied.			
13	Ash pond shall be lined with HDP/LDPE lining or any other suitable impermeable media such that no leachate takes place at any point of time. Adequate safety measures shall also be implemented to protect the ash dyke from getting breached. Ash pond water shall be re circulated and utilized.	contractor specification and being complied			
14	Sulphur and ash contents in the coal to be used in the project shall not exceed 0.5 % and 34 % respectively at any given time. In case of variation of coal quality at any point of time fresh reference shall be made to the Ministry for suitable amendments to environmental clearance condition wherever necessary.				
15	Hydrogeology of the area shall be reviewed annually from an institute/ organization of repute to assess impact of surface water and ground regime (especially around ash dyke). In case any deterioration is observed specific mitigation measures shall be undertaken and reports/ data of water quality monitored regularly and maintained shall be submitted to the Regional Office of the Ministry.	Will be complied.			
16	No ground water shall be extracted for use in operation of the power plant even in lean season.	Will be complied			
17	No water bodies (including natural drainage system) in the area shall be disturbed due to activities associated with the setting up of operation of the power plant.	Complied			
18	Minimum required environmental flow suggested by the Competent Authority of the State Govt. shall be maintained in the Channel/ Rivers (as applicable) even in lean season.	Noted.			
19	Land and Water requirement shall be restricted as per latest CEA norms issued.	Will be complied.			
20	COC of 5.0 shall be adopted.	The same has been included in the EPC contractor specification and will be complied.			
21	Regular monitoring of ground water level shall be carried out by establishing a network of existing wells and constructing new piezometers. Monitoring around the ash pond area shall be carried out particularly for heavy metals (Hg, Cr, As, Pb) and records maintained and submitted to the Regional Office of this Ministry. The data so obtained should be compared with the baseline data so as to ensure that the ground water quality is not adversely affected due to the project.	Being Complied.			







	Monitoring surface water quality in the area shall also be regularly conducted and records maintained. The monitored data shall be submitted to the Ministry regularly Further, monitoring points shall be located between the plant and drainage in the direction of flow of ground water and records maintained. Monitoring for heavy metals in the direction of the same records maintained.	maintained. Copy the Surface Water quality Report is enclosed as Annexure - I
2	Waste water generated from the plant shall be treated before discharge to comply limits prescribed by the SPCB.	Being Complied.
24	The project proponent shall undertake rain water harvesting measures and shall develop water storage for use in operation of the plant. Rain water harvesting system shall be put in place which shall comprise of rain water collection from the built up and open area in the plant premises. Action plan for implementation shall be submitted to the Regional Office of the Ministry within six months.	
25	Additional soil for leveling of the proposed site shall be generated within the sites (to the extent possible) so that natural drainage system of the area is protected and improved.	Complied.
26	At least three nearest village shall be adopted and basic amenities like development of roads, drinking water supply, primary health Centre, primary school etc. shall be developed in co-ordination with the district administration.	Complied
27	The project proponent shall also adequately contribute in the development of the neighbouring villages. Special package with implementation schedule for providing potable drinking water supply in the nearby villages and schools shall be undertaken in a time bound manner.	Complied
	the site and in constant consultation with the village Panchayat and the District Administration. As part of CSR employment of local youth after imparting relevant training as may be necessary shall be undertaken as committed.	Complied. A comprehensive scheme was developed as per the felt needs of the communities. Different activities were undertaken in the thrust areas of livelihoods, health and education in 9 villages. A total of 124 local youths and around 100 ladies have been trained in different trades. School Fee concession in GMRVF DAV Public School for the children of land looser families started from the session 2015-16. There are 83 children availed this facility during 2015-16, 115 children during 2017-18 and 165 children in current year 2018-19. 10 Govt. schools and 16 Anganbadi centers have been supported for education development.







- 21 girls and 01 boy received scholarship for promoting education
- The insurance for the land loser family covering 2256 families started since March -2016 and the same is renewed for 2019-20 covering 2359 families.
- > A Mobile Medical Unit provides health care
- services to poor and needy families at their doorstep. In 2016-17, it has provided service to 6545 patients in the project affected villages and in 2017-18 year, 6741 patients received health service. In 2018-19 period 3845 cases treated through MMU. In the current FY (till Oct'19) 6500 patients were treated. Three Nutrition centers are running benefitting 40 pregnant and lactating mothers. This year 02 adolescent Mela organized and 60 girls received sanitary napkins.
- A special Livelihood Restoration program has been implemented since 2016-17. This shall cover about 1500 project affected families in 3 years. In the first year it has benefitted 285 families in Farm & livestock, skill training and enterprise development. In 2017-18 year 538 families and in 2018-19 period 268 project affected families received support for livelihood development. In the current FY, there are 104 families received support under the livelihood development. Total 1194 project affected families received livelihood support.

A special scheme for upliftment of SC & ST population in the study area shall be formulated and implemented in a time bound manner. The project proponent shall also identify the rights of Tribals under existing Laws and ensure its protection and implementation thereof.

Complied.

Special counseling has been carried out to identify appropriate livelihood suited for the project affected families including SC and ST families. Through this counseling so far 1500 families have chosen their livelihood options.

The activities undertaken were farming, mushroom cultivation, Goatary, sheep rearing, poultry, dairy, micro enterprise development activities.

Besides these activities vocational training was also provided to youth and women belonging to SC and ST community. One ST girl undertaken short term BPO course with our support and is engaged in a Call centre in Kolkata.

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31	An amount of Rs 5.0 Crores shall be earmarked as one-ticapital cost for CSR programme as committed by project proponent. Subsequently a recurring expendition of Rs 1.0 Crores per annum till the life of the plant shall earmarked as recurring expenditure for CSR activitically betails of the activities to be undertaken shall submitted within six month along with road map implementation.	Approx. expenditure till date is Rs. 37. Cores. Company has established DAV Public School A 27 bedded Hospital for the communities. Pipe water supply started to 5 villages is collaboration with RWSS department of
31	It shall be ensured that an in-built monitoring mechanism for the CSR schemes identified is in place and annual social auditable got done from the nearest government institute of repute in the region. The project proponent shall also submit the status of implementation of the scheme from time to time. The achievements should be put of company's website.	or Community consultation is being held or quarterly basis in which sharing of progress is done. The feedback/suggestion of community is being incorporated in the planning and implementation process. Quarterly monitoring of livelihood support
32	Green Belt consisting of 3 tiers of plantations of native species around plant and 100m width shall be raised. The density of trees shall not be less than 2500 per ha with survival rate not less than 80 %.	c Complied.
CL. B	An Environmental Cell shall be created at the project site itself and shall be headed by an officer of appropriate seniority and qualification. It shall be ensured that the head of the cell shall directly report to the Head of the Organization. 3. GENERAL CONDITIONS	Environmental cell is in place.
p	lant. Arrangements shall be made that effluents and torm water do not get mixed	Being Complied
pl	antation.	Being Complied
es wi	dequate safety measures shall be provided in the plant is ea to check/minimize spontaneous fires in coal yard, pecially during summer season. Copy of these measures the full details along with location of plant layout shall be bmitted to the Ministry as well as to the Regional Office the Ministry.	Being complied.
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4	Storage facilities for auxiliary liquid fuel such as LDO /HFO/LSHS shall be made in the plant area in consultation with Department of Explosives, Nagpur. Sulphur content in the liquid fuel shall not exceed 0.5%. Disaster Management Plan shall be prepared to meet any eventuality in case of an accident taking place due to storage of oil.	Complied.
5	First Aid and sanitation arrangements shall be made for the drivers and other contract workers during construction phase.	Complied
6	Noise levels emanating from turbines shall be so controlled such that the noise in the work zone shall be limited to 85 dB(A) from source. For people working in the high noise area, requisite personal protective equipment like earplugs/ear muffs etc. shall be provided. Workers engaged in noisy areas such as turbine area, air compressors etc. shall be periodically examined to maintain audiometric record and for treatment for any hearing loss including shifting to non-noisy /less noisy areas.	Noise level will be maintained as per prescribed limit. Required PPE's will be provided to people working in noise prone areas.
7	Regular monitoring of ambient air ground level concentration of SO2, NOx, PM2.5 & PM10 and Hg shall be carried out in the impact zone and records maintained. If at any stage these levels are found to exceed the prescribed limits, necessary control measures shall be provided immediately. The location of the monitoring stations and frequency of monitoring shall be decided in consultation with SPCB. Periodic reports shall be submitted to the Regional Office of this Ministry. The data shall also be put on the website of the company.	Being Complied. AAQ is being monitored regularly by MOEF&CC accredited laboratory and records maintained. Copies of the reports are being submitted periodically.
8	Provision shall be made for the housing of construction labour (as applicable) within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical, health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	Presently no labour camp available at site.
9	The project proponent shall advertise in at least two local newspapers widely circulated in the region around the project, one of which shall be in the vernacular language of the locality concerned within seven days from the date of this clearance letter, informing that the project has been accorded environmental clearance and copies of clearance letter are available with the State Pollution Control Board/Committee and may also be seen at Website of the Ministry of Environment and Forests at http://envfor.nic.in.	Complied
10	A copy of the clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parisad, Municipal Corporation, urban local Body and the Local NGO, if any, from whom suggestions/representations, if any, received while processing the proposal. The clearance letter shall also be put on the website of the Company by the proponent.	Complied. The EC copy has been uploaded in the following Company URL: https://www.gmrgroup.in/kamalanga/







11	The proponent shall upload the status of compliance of the stipulated environmental clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of MOEF, the respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels namely; SPM, RSPM (PM2.s & PM10), S02, NOx (ambient levels as well as stack emissions) shall be displayed at a convenient location near the main gate of the company in the public domain.	Being Complied PI. See compliance status on Company URL: https://www.gmrgroup.in/kamalanga/ Online monitoring data is being displayed at gate No-2 & 3.		
12	The environment statement for each financial year ending 31st March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional Offices of the Ministry by e-mail.	Complied.		
13	The project proponent shall submit six monthly reports on the status of the implementation of the stipulated environmental safeguards to the Ministry of Environment and Forests, its Regional Office, Central Pollution Control Board and State Pollution Control Board. The project proponent shall upload the status of compliance of the environment of the environmental clearance conditions on their website and update the same periodically and simultaneously send the same by e-mail to the Regional Office, Ministry of Environment and Forests.	Being complied as Specified See company website URL - https://www.gmrgroup.in/kamalanga/		
14	Regional Office of the Ministry of Environment & Forests will monitor the implementation of the stipulated conditions. A complete set of documents including Environmental Impact Assessment Report and Environment Management Plan along with the additional information submitted from time to time shall be forwarded to the Regional Office for their use during monitoring. Project proponent will up-load the compliance status in their website and up-date the same from time to time at least six monthly basis. Criteria pollutants levels including NOx (from stack & ambient air) shall be displayed at the main gate of the power plant.	Submitted, Vide our letter ref: GKEL/KTPP/BBSR/MOEF/ 2011-12/1222 Dated 20 th September 2011.		
15	Separate funds shall be allocated for implementation of environmental protection measures along with item-wise break-up. These cost shall be included as part of the project cost. The funds earmarked for the environment protection measures shall not be diverted for other purposes and year-wise expenditure should be reported to the Ministry.			
16	The project authorities shall inform the Regional Office as well as the Ministry regarding the date of financial closure and final approval of the project by the concerned authorities and the dates of start of land development work and commissioning of plant.	Financial Closure not done yet.		
17	Full cooperation shall be extended to the Scientists/Officers from the Ministry, Regional Office of the Ministry, CPCB/ SPCB who would be monitoring the compliance of environmental status.			

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	Additional conditions as per the MOEF letter dated 11.01.2019, 11.04.2019	Compliance Status (Period Apr' 19 to Sept' 19)			
ī	No forest land is involve in the incremental area of 120.07 Acres.	Compiled			
li	Avenue Plantation shall be developed along the Railway line and Approach roads.	Avenue plantation is being developed.			
Revised emission standard and water consumption as per the Ministry's notification dated 07.12.2015 and subsequent amendments notified from time to time.					
v	Treated water from the STP located within 50km distance from the project.	STP not available within 50 Kms radius of the plant.			
/	An environmental Officer be declared to look after the matter related to the implementation of various environmental control measures. In case any non-implementation of such environmental control measures, the environmental Officer shall be held responsible.	ne matter Environmental Officer declared and control communicated to the Eastern Regional of such Office of ministry vide letter no. 6630 date			
/i	A copy of forest diversion permission under FC Act, 1980 shall be submitted for which an application has been submitted with State Forest Department.	The forest diversion proposal already submitted to State Forest Department and is in-process.			
Vii	CER Activity will be carried out as per Ministry's OM No.22-65/2017-IA.II dated 01.05.2018 for implementation of Various CER/CSR activities delineated in the Ministry's OM dated 01.05.2018 within the project affected and surrounding areas.	CER/CSR activities report has been			
Viii	The left out area of 31.19 acres shall be used for green belt development, as proposed, the periphery development area of 7.33 acres shall be used for creating infrastructure and other CSR activities for the benefit of communities surrounding the project.	Plantation is being done on Left out plot. Peripheral development will be done as specified.			
-	Additional conditions as per the MOEF letter dated 11.04.2019	Compliance Status			
1	Progress of construction activities and expenditure incurred shall be shall be submitted along with six monthly compliance report	Will be complied			
li	While commissioning the proposed unit, the compliance of revised emission norms issued vide Notification dated 07.12.2015 for the parameter PM: 30mg/Nm³, SO₂: 100mg/Nm³, NO _x : 100mg/Nm³, and Hg: 0.03mg/Nm³ shall be adhered along with specific water consumption as per the notification dated 28.06.2018. the Flue Gas Desulphurisation System, NOx control measures such as SCR/SCNR/De-NOx burners shall be installed to achieve the revised emission norms.	Will be complied.			
lii	As per the Revised Tariff Policy notified by Ministry of Power vide dated 28.01.2016, Project proponent shall explore the use of treated sewage water from the sewage treatment plant of Municipality/local bodies/similar organisation located within 50 km radius of the proposed power project to minimise the water drawl from surface water bodies. The detail of sewage treatment plants located within the 50km radius along with the capacities shall be submitted.	the plant.			









Visiontek Consultancy Services Pvt. Ltd.

(An Enviro Engineering Consulting Cell)



180/14001 2004 Official (2007

Date: 05/04/19

Ref. Etulab/19/2-1186

SURFACE WATER QUALITY ANALYSIS REPORT

1. Name of the Industry

: M/s GMR Kamalanga Energy Ltd, Dhenkanal

2. Sampling Location

: SW1: Khandanalla-Outlet

3. Date of Sampling

: 25.06.2019

4. Date of Analysis

: 26.06.2019 to 02.07.2019

5. Sample Collected By

: VCSPL Representative in presence of Client's Representative

SI. No	Parameter	Unit		Standard as per	Analysis Results
			Testing Methods	IS 2296:1992 Part C	SW-I
1.	Colour	Hazen	APHA 2120 B	300.0	Colourless
2,	Odour		APHA 2150B	BETHEW !	Unobjectionable
3.	pH		APHA 4500H*B	6.0-8.5	7.34
4.	Suspended Solids	mg/l	APHA 2540 D		36.0
5.	Total Dissolved Solids	mg/l	APHA 2540 C	1500.0	186.0
6.	Electrical Conductivity	us/em	APHA 2510 B		412.9
7.	Temperature	°C	APHA 2550 B		26.0
8.	Biochemical Oxygen Demand as BOD (3 days) at 27°C	mg/l	APHA 5210 B	3.0	ND
9.	Chemical Oxygen Demand as COD	mg/l	APHA 5220 C		16.0
10.	Dissolved Oxygen	mg/l	APHA 4500 O'C	4.0	5.3.0
11.	Oil & Grease	mg/l	APHA 5520 B		ND
12,	Arsenic (as As)	mg/l	APHA 3114 B	0.2	BDL.
13.	Hexavalent Chromium (as Cr ⁺⁶)	mg/l	APHA 3500 Cr B	0.05	BDL
14.	Total Chromium (as Cr)	mg/l	APHA 3111 B		ND ND
15.	Copper (as Co)	mg/l	APHA 3111 B.C	1.5	BDL
16.	Manganese (as Mn)	mg/l	APHA 3500 Mn B		BDL
17.	Lead (as Pb)	mg/l	APHA 3111 B,C	0.1	BDL
18.	Zinc (as Zn)	mg/l	APHA 3111 B.C	15	0.36
19.	Selenium (as Se)	mg/l	APHA 3114 B	0.05	BDL
20,	Iron (as Fe)	mg/l	APHA 3500Fe B	0.5	0.27
21.	Total Coli form	MPN/100ml	APHA 9221 B	5000	220.0
22.	Chloride (as CI)	mg/l	APHA 4500CT B	600	28.5
23.	Sodium Absorption Ratio	mg/l	By Calculation		0.44
24.	Boron (as B)	mg/I	APHA 4500 B,B		16.9
25.	Sulphate (as SO ₄)	mg/I	APHA 4500 SO ₄ ²	400	11,7
26,	Nitrates (as NO ₃)	mg/l	APHA 4500 NO, E	50	ND ND
27.	Free Ammonia	mg/l	By Calculation		ND
28.	Fluorides (as F)	mg/l	APHA 4500 F,C	1.5	0.7
29_	Sodium (as Na)	mg/l	APHA 3500 Na B		34.7
30.	Calcium (as Ca)	mg/l	APHA 3500Ca B		18.8
31.	Magnesium (as Mg)	mg/l	APHA 3500Mg B		5.1
32.	Ammonical Nitrogen	mg/l	APHA 4500 NH3F		5.3

Note: CL: Colourless, Al: Agrecable, U/O: Unobjectionable, ND: Not Detected, BDL (Below Detectable Limits) Values: Cu<0.025 mg/l, Mn<0.05 mg/l, CsH₂OH=0.001 mg/l, Hg<0.001 mg/l, Cd<0.01 mg/l, Se<0.005 mg/l, As<0.01 mg/l, Pb<0.01 mg/l, Zn<0.05 mg/l, Cr⁻⁶<0.05 mg/l, Al<0.01 mg/l, B<0.01 mg/l

Prisonted Consultancy Services Pvt. Ltd.

Plot No.-M-22&23. Chandaka Industrial Ustate, Patia. Bhubaneswar-751024. Distributar (Aliaha La Faculty) Signal visioniekinen yahou co.in. Province usarumad apat, Visit ux ali wayo ya yil sag. Communed For Better Environmena.





Visiontek Consultancy Services Pvt. Ltd.

(An Enviro Engineering Consulting Cell)



ISO 9001 : 2008

ISO 14001; 2004 OHSAS 18001; 2007

Ref: Envlab/19/R-5446

Date: 01.10.2019

SURFACE WATER ANALYSIS REPORT (BUFFER ZONE)

Name of the Industry : M/s GMR Kamalanga Energy Ltd, Dhenkanal

2. Sampling Location : SW1: Brahmani River Upstream SW2: Brahmani River Downstream

SW3: Pond at Maniabeda Village

3. Date of Sampling : 20.09.2019

Date of Analysis : 21.09.2019 to 27.09.2019
 Sample Collected By : VCSPL Representative in presence of Client's Representative

SL No	Parameter	Unit Testing !		Standard as per	Analysis Results		
			Testing Methods	IS 2296;1992 Part C	SW-I	SW-2	SW-3
1	Colour	Hazen	APHA 2120 B	300.0	Colorless	Coloriess	Colorless
2	Odour		APHA 2150B		Unobjectionable	Unobjectionable	Unobjectionable
3	při		APHA 4500H°B	6.0-9.0	7,23	7.16	6.95
4	Suspended Solids	NTU	APHA 2540 D		36	35	41
5	Total Dissolved Solids	-	APHA 2540 C	1500.0	180	224	249
6.	Electrical Conductivity	mg/l	APHA 2510 B		319.6	394.2	410.5
7.	Temperature	mg/l	APHA 2550 B		24.7	25.3	25.5
S.	Binchemical Oxygen Demand as BOD (3 days) at 27°C	mg/l	APHA 5210 B	3.0	<1.8	<1.8.	<1.8
9.	Chemical Oxygen Demand as	mg/l	APHA 5220 C		10	9.6	10
10.	Dissolved Oxygen	mg/l	APHA 4500 O'C	4.0 (minimum)	5.2	5.5	5.3
11	Oil & Grease	mg/l	APHA 5520 B		ND	ND	ND
12	Arsenic (as As)	mg/l	APHA 3114 B	0.2	BDL.	BDL	BDI.
13	Hexavalent Chromium (as Cr 16)	mg/l	APHA 3500 Cr B	0.05	BDL	BDL.	BDI.
14.	Total Chromium (as Cr)	mg/l	APHA 3111 B		ND	ND	ND
15.	Copper (as Cu)	mg/l	APHA 3111 B,C	1.5	BDL	BDL	BDL
16.	Manganese (as Mn)	mg/l	APHA 3500 Mn B	12	BDL.	BDIr	BDI.
17.	Lead (as Pb)	rng/l	APHA 3111 B.C.	0.1	BDL	BDL	BDL
18.	Zine (as Zn)	mg/l	APHA 3111 B,C	15	0.24	0.32	0.30
19.	Selenium (as Sc)	mg/l	APHA 3114 B	0.05	BDL	BDL	BDL
20	Iron (as Fe)	mg/l	APHA 3500Fe B	0.5	0.21	0.24	0.25
21	Total Cub form	mg/l	APHA 9221 B	5000	170	240	220
22.	Chloride (as Cl)	mg/l	APHA 4500CF B	600	31.5	32.5	34,0
23.	Sodium Absorption Ratio	ang/l	By Calculation	***	0.58	0.63	0.78
24	Boron (as B)	mg/l	APHA 4500 B,B		3.6	3.9	3.5
25.	Sulphate (as SO _t)	mg/l	APHA 4500 SO ₄ 2	400	11.7	12.6	15.2
26.	Nitrates (as NO ₁)	mg/l	APHA 4500 NO, E	50	ND	o ND	ND
27.	Free Ammonia	mg/i	By Calculation		ND	ND	ND
28.	Fluorides (as F)	mg/l *	APHA 4500 F,C	1.5	0.42	0.44	0.50
29	Sodium (as Na)	mg/l	APHA 3500 Na B		14.8	18,3	18.7
30.	Calcium (as Ca)	mg/l	APHA 3500Ca B		15.6	17.2	20
31.	Magnesium (as Mg)	mg/l	APHA 3500Mg B	9-	8	10.9	7.3
32.	Ammonical Nitrogen	mg/l	APHA 4500 NH ₃ F	***	2.12	2.56	2.84

Note: CL: Colourless, Al: Agrecable, U/O: Unobjectionable, ND; Not Detected, BDL (Below Detectable Limits) Values: Cu<0.025 mg/l, Not<0.05 mg/l, CeH₂OH<0.001 mg/l, Hg<0.001 mg/l, Cd<0.01 mg/l, Se<0.005 mg/l, As<0.01 mg/l, Pb<0.01 mg/l, Zn<0.05 mg/l, Cr⁴<0.05 mg/l, Al<0.01 mg/l, B<0.01 mg/l, Cr⁴<0.05 mg/l, Al<0.01 mg/l, Cr⁴<0.01 mg/l, Cr⁴

Prepared M

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VISION

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